
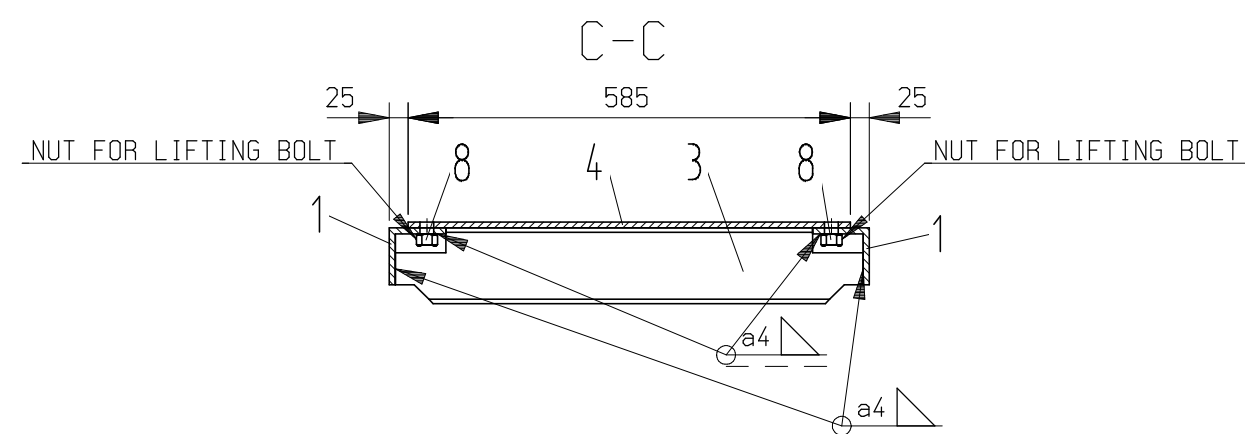
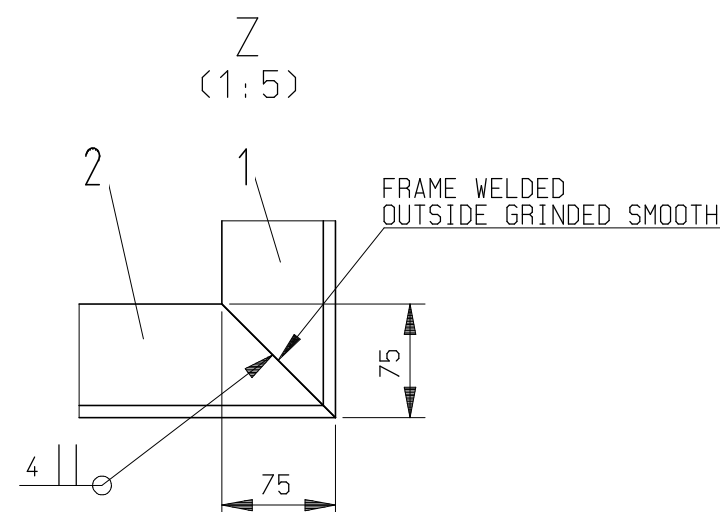
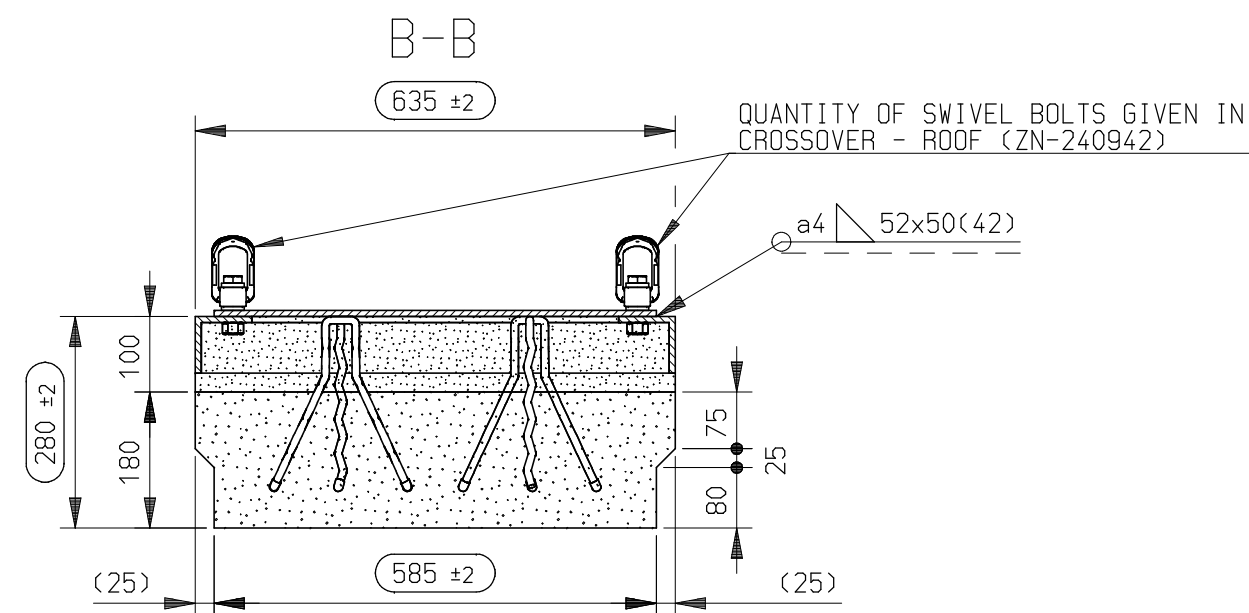


CARBON STEEL (ST)		(Ident.050259):	92,20 kg
HEAT RESIST. STEEL 1.4841 (AISI 310(314))		(Ident.050255):	3,81 kg




Weld preparation according to DIN EN ISO 9692-1.	
Quality class of the weld according to DIN EN ISO 5817-D.	
General tolerances of the welded assembly according to EN ISO 13920-B/F.	
100% visual testing of the welds.	
Execution of welding according to the manufacturer's current WPS in accordance with DIN EN ISO 15607-C or valid Riedhammer WPS.	

[illegible]

REFERENCE DRAWINGS	
DRAWING NO.	TITLE
ZN-240942	CROSSOVER - ROOF
T_1001	REFRACTORY MATERIAL SPECIFICATION
T_1002	REFRACTORY ASSEMBLY SPECIFICATION

NOTES	
<ul style="list-style-type: none"> <li>- ALL DIMENSIONS IN mm UNLESS OTHERWISE INDICATED</li> <li>- ALL PIGTAIL ANCHORS THAT ARE IN CONTACT WITH CONCRETE HAVE TO BE COATED WITH SYNERLOGIC PLASTICOAT®. MAXIMUM LAYER THICKNESS IS 1 mm.</li> </ul>	

SP = score part I = provided to J = job site S = supplier								
	Ind./nd.	Änderung nur über CAD/modification only via CAD				Name/name		Datum/date
Wenn nicht anders angegeben, ist die Arbeits- vorbereitung und Durchführung der Schweiß- prozesse vom Lieferanten zu bestimmen.  Unless otherwise stated, the work preparation and execution of the welding must be determined by the supplier.		Datum/date	Name/name		Werkstoff/material			
	Erstellt / created	26.08.2024	Kohr					
	TD-Freig. / TD-release	13.12.2024	Sponsel					
	FG-Freig. / prod.release	13.12.2024	Sponsel					
	Maßstab Scale  1:10	Benennung/designation  Fertigbetonelement 104  Prefabricated Element 104				Zeichn.Nr./dwg-no. ZN-242097  Teile-Nr./part-no. TN-161987    index a    A2  Bemerkung/remark		
					Ursprung/origin			Blatt/page